



## Test Report

No. BR2301181 Rev. 0

Date: Barueri, 24 Apr 2023

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ESFERA INDUSTRIA GRAFICA LTDA - EPP  
AV VEREADOR ADAO RODRIGUES DE OLIVEIRA  
3024  
NOVO HAMBURGO, RS 93334290  
BRAZIL

The following sample(s) was/were submitted and identified on behalf of the buyer as: RÓTULO CORRUGADO  
VEJA

SGS Order No. : 400000004670  
Total of Sample : 1 SAMPLE  
Lot Number : 2023/01  
Project : VEJA  
Test Packaging : PAPER & CARDBOARD/ PRINTED.  
Sample composed of fibers of plant origin : YES  
Sample contains PVC or recycled material in the composition : NO  
water repellent material : NO  
Sample covered with paints or varnishes : NO  
Sample based on PU : NO

**The informations above was provided by or on behalf of the customer.**

Proposal Number : C&P PR23-331323 REV00  
Sample Receiving Date : 13 Apr 2023  
Test Performing Period : 17 Apr 2023 - 24 Apr 2023  
Test Requested : Selected test(s) as requested by client.  
Test Part Description : Please refer to next page(s).  
Test Method : Please refer to next page(s).  
Test Results : Please refer to next page(s).  
Technical Responsibility : Alessandra Shimizu - Laboratory Manager CRQ 04245592

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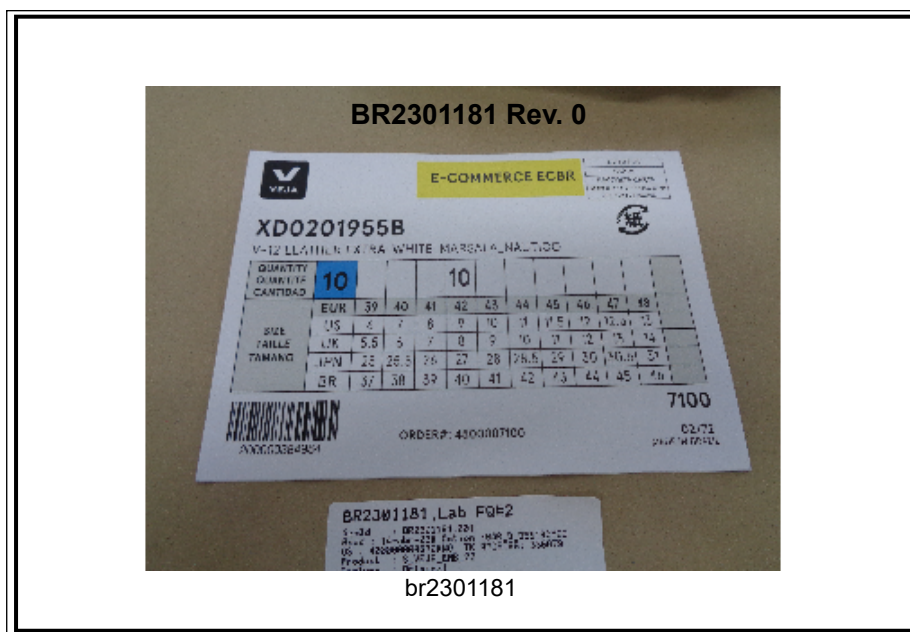
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Sample Photo :



SGS authenticate the photo on original report only

Signed for and on behalf of  
SGS do Brasil Ltda.

Alessandra Shimizu  
Laboratory Manager CRQ 04245592

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Test Results :

### Test Part Description :

Item No.	SGS Sample ID	Description
1	BR2301181.001	RÓTULO CORRUGADO VEJA

### Nonylphenol (NP) and Octylphenol (OP)

Test Method : Sample preparation by solvent extraction (EN ISO 21084: 2019), analysis performed by GC-MS.

Test Item(s)	CAS-NO.	Limit	RL	Unit	Result <b>001</b>
Nonylphenol (NP)	25154-52-3	-	10.00	mg/kg	ND
Octylphenol (OP)	27193-28-8	-	10.00	mg/kg	ND
Sum of NP and OP (AP)		Max. 100.00	10.00	mg/kg	ND

### Nonylphenol Ethoxylates (NPEOs) and Octylphenol Ethoxylates (OPEOs)

Test Method : Sample preparation by solvent extraction (EN ISO 18254/16), analysis performed by LC-MS.

Test Item(s)	CAS-NO.	Limit	RL	Unit	Result <b>001</b>
Nonylphenol ethoxylates (NPEO)	9016-45-9	-	20.00	mg/kg	ND
Octylphenol ethoxylates (OPEO)	9002-93-1	-	20.00	mg/kg	ND
Sum of NPEO and OPEO		Max. 100.00	-	mg/kg	ND

### AZO Dyes

Test Method : With reference to EN ISO 14362-1:2017 & EN ISO 14362-3: 2017, analysis was performed with GC-MS/LC-DAD.

Test Item(s)	CAS-NO.	Limit	RL	Unit	Result <b>001</b>
4-Aminobiphenyl	92-67-1	Max. 20.0	5.0	mg/kg	ND
Benzidine	92-87-5	Max. 20.0	5.0	mg/kg	ND
4-chloro-o-toluidine	95-69-2	Max. 20.0	5.0	mg/kg	ND
2-naphthylamine	91-59-8	Max. 20.0	5.0	mg/kg	ND
o-aminoazotoluene	97-56-3	Max. 20.0	5.0	mg/kg	ND
2-amino-4-nitrotoluene	99-55-8	Max. 20.0	5.0	mg/kg	ND
4-chloroaniline	106-47-8	Max. 20.0	5.0	mg/kg	ND
2,4-diamino-anisole	615-05-4	Max. 20.0	5.0	mg/kg	ND
4,4'-diaminodiphenylmethane	101-77-9	Max. 20.0	5.0	mg/kg	ND
3,3'-dichlorobenzidine	91-94-1	Max. 20.0	5.0	mg/kg	ND
3,3'-dimethoxybenzidine	119-90-4	Max. 20.0	5.0	mg/kg	ND
3,3'-dimethylbenzidine	119-93-7	Max. 20.0	5.0	mg/kg	ND
3,3'-Dimethyl-4,4'-diaminodiphenylmethane	838-88-0	Max. 20.0	5.0	mg/kg	ND

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Test Item(s)	CAS-NO.	Limit	RL	Unit	Result 001
p-cresidine	120-71-8	Max. 20.0	5.0	mg/kg	ND
4,4'-methylene-bis-(2-chloroaniline)	101-14-4	Max. 20.0	5.0	mg/kg	ND
4,4'-oxydianiline	101-80-4	Max. 20.0	5.0	mg/kg	ND
4,4'-thiodianiline	139-65-1	Max. 20.0	5.0	mg/kg	ND
o-toluidine	95-53-4	Max. 20.0	5.0	mg/kg	ND
2,4-Toluylendiamine	95-80-7	Max. 20.0	5.0	mg/kg	ND
2,4,5-trimethylaniline	137-17-7	Max. 20.0	5.0	mg/kg	ND
4-aminoazobenzene	60-09-3	Max. 20.0	5.0	mg/kg	ND
O-Anisidine	90-04-0	Max. 20.0	5.0	mg/kg	ND
2,4-Xylidine	95-68-1	Max. 20.0	5.0	mg/kg	ND
2,6-Xylidine	87-62-7	Max. 20.0	5.0	mg/kg	ND
4-Chloro-o-toluidinium chloride	3165-93-3	Max. 20.0	5.0	mg/kg	ND
2-Naphthylammoniumacetate	553-00-4	Max. 20.0	5.0	mg/kg	ND
4-Methoxy-m-phenylene diammonium sulphate	39156-41-7	Max. 20.0	5.0	mg/kg	ND
2,4,5-Trimethylamine hydrochloride	21436-97-5	Max. 20.0	5.0	mg/kg	ND

Notes: Results over 1/2 or 1/3 of test requirement indicate a possibility of failure on one or more components. Retesting on individual component is recommended to determine the compliance of each component to the requirement. <br>4-Aminodiphenyl CAS 92-67-1, 2-Naphthylamine CAS 91-59-8 and 4-Methoxy-m-phenylene-diamine CAS 615-05-4 can be indirectly generated from some colorants which do not contain these amines azo bound. 4,4'-methylene-dianiline CAS 101-77-9 and 2,4-toluylen-diamine CAS 95-80-7 may be released from polyurethane or chemical fixing agent. The use of banned azo colorants cannot be reliably ascertained without additional information. <br>The ISO 14362-1:2017 method will enable further cleavage of 4-aminoazobenzene to non-forbidden amines: aniline and 1,4-phenylenediamine. If aniline and/or 1,4-phenylenediamine is not detected by mentioned test method, test result for 4-aminoazobenzene CAS 60-09-3 is considered as 'not detected'. Otherwise, the test method of ISO 14362-3:2017 will be employed to verify the presence of 4-aminoazobenzene.

### Formaldehyde

Test Method : With reference to ISO 14184-1: 2011; analysis was performed by UV-Vis.

Test Item(s)	CAS-NO.	Limit	RL	Unit	Result 001
Formaldehyde	50-00-0	Max. 150.00	16.00	mg/kg	ND

### Phthalates

Test Method : With reference to ISO 14389:2014; Analysis was performed by GC-MS/CPSC Method CPSC-CH-C1001.09.4:2018

Test Item(s)	CAS-NO.	Limit	RL	Unit	Result 001
Diisononyl Phthalate (DINP)	28553-12-0	Max. 500.00	50.00	mg/kg	ND
Di-n-octyl Phthalate (DNOP)	117-84-0	Max. 500.00	50.00	mg/kg	ND
Bis-(2-ethylhexyl) Phthalate (DEHP)	117-81-7	Max. 500.00	50.00	mg/kg	ND
Diisodecyl Phthalate (DIDP)	26761-40-0	Max. 500.00	50.00	mg/kg	ND

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Test Item(s)	CAS-NO.	Limit	RL	Unit	Result <b>001</b>
Benzylbutyl Phthalate (BBP)	85-68-7	Max. 500.00	50.00	mg/kg	ND
Dibutyl Phthalate (DBP)	84-74-2	Max. 500.00	50.00	mg/kg	ND
Diisobutyl Phthalate (DIBP)	84-69-5	Max. 500.00	30.00	mg/kg	ND
Di-n-hexyl Phthalate (DnHP)	84-75-3	Max. 500.00	50.00	mg/kg	ND
Diethyl Phthalate (DEP)	84-66-2	Max. 500.00	50.00	mg/kg	ND
Dimethyl Phthalate (DMP)	131-11-3	Max. 500.00	50.00	mg/kg	ND
Di-n-pentyl Phthalate (DPENP)	131-18-0	Max. 500.00	50.00	mg/kg	ND
Dicyclohexyl Phthalate (DCHP)	84-61-7	Max. 500.00	50.00	mg/kg	ND
1,2-Benzenedicarboxylic acid, di-C6-8-branched alkyl esters, C7-rich (DIHP)	71888-89-6	Max. 500.00	50.00	mg/kg	ND
Bis(2-methoxyethyl) Phthalate (DMEP)	117-82-8	Max. 500.00	50.00	mg/kg	ND
Diisopentyl Phthalate (DIPP)	605-50-5	Max. 500.00	50.00	mg/kg	ND
Dipropyl phthalate (DPRP)	131-16-8	Max. 500.00	50.00	mg/kg	ND
Diisooctyl phthalate (DIOP)	27554-26-3	Max. 500.00	50.00	mg/kg	ND
1,2-Benzenedicarboxylic acid, di-C7-11-branched and linear alkyl esters (DHNUP)	68515-42-4	Max. 500.00	50.00	mg/kg	ND
1,2-Benzenedicarboxylic acid, dipentyl ester, branched and linear	84777-06-0	Max. 500.000	50.000	mg/kg	ND
1,2-Benzenedicarboxylic acid, mixed decyl and hexyl and octyl diesters	68648-93-1	Max. 500.000	30.000	mg/kg	ND
1,2-Benzenedicarboxylic acid, di-C6-10-alkyl esters	68515-51-5	Max. 500.000	30.000	mg/kg	ND
N-pentyl-isopentyl Phthalate (NPIPP)	776297-69-9	Max. 500.00	30.00	mg/kg	ND
Di-hexylphthalate, branched and linear (DHxP)	68515-50-4	Max. 500.000	30.000	mg/kg	ND
Di-iso-hexylphthalate (DIHxP)	71850-09-4	Max. 500.00	30.00	mg/kg	ND
Sum		Max. 1000.00	-	mg/kg	ND

### Total Heavy Metals

Test Method : DIN EN 16711-1:2016, Analysis was conducted by ICP-MS

Test Item(s)	CAS-NO.	Limit	RL	Unit	Result <b>001</b>
Lead (Pb)	7439-92-1	-	0.13	mg/kg	1.04
Cadmium (Cd)	7440-43-9	-	5.00	mg/kg	ND
Mercury (Hg)	7439-97-6	-	0.10	mg/kg	ND
Chromium (Cr)	7440-47-3	-	0.13	mg/kg	1.36
Sum		Max. 100.00	-	mg/kg	2.56

### Determinations of hexavalent chromium in polymers and eletrronics by colorimetric method

Test Method : With reference to IEC 62321-7-2:2017; analysis was performed by UV-VIS.

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Test Item(s)	Limit	RL	Unit	Result
Hexavalent Chromium - CrVI	Max. 3.00	3.00	mg/kg	ND

### Remarks :

- (1) RL = Reporting Limit
- (2) ND = Not Detected ( < RL )
- (3) "-" = Not Analyzed / Not Applicable
- (4) "--" = Analysis in Process
- (5) 1 mg/kg = 0.0001%
- (6) mg/kg = ppm

### Comments :

The reported results refer only to the samples submitted to the tests. SGS is not responsible for information regarding the composition of the sample and its manufacturing data. These are the sole responsibility of the customer and are not part of the service scope of SGS do Brasil LTDA.

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The Decision Rule defined by SGS states that the uncertainty of measurement will not be considered in the Verdict (declaration of conformity) when indicated in the test report.

**WARNING: The opinions and interpretations expressed below are based on the results obtained from the item tested, applicable only to the tests where the specification parameters are included in this report.**

### Summary of Test Result:

Test Parameter	Test Method	Evaluation
Total Heavy Metals	DIN EN 16711-1:2016, Analysis was conducted by ICP-MS	PASS
Determinations of hexavalent chromium in polymers and eletrons by colorimetric method	With reference to IEC 62321-7-2:2017; analysis was performed by UV-VIS.	PASS
Nonylphenol (NP) and Octylphenol (OP)	Sample preparation by solvent extraction (EN ISO 21084: 2019), analysis performed by GC-MS.	PASS
Nonylphenol Ethoxylates (NPEOs) and Octylphenol Ethoxylates (OPEOs)	Sample preparation by solvent extraction (EN ISO 18254/16), analysis performed by LC-MS.	PASS
AZO Dyes	With reference to EN ISO 14362-1:2017 & EN ISO 14362-3: 2017, analysis was performed with GC-MS/LC-DAD.	PASS
Formaldehyde	With reference to ISO 14184-1: 2011; analysis was performed by UV-Vis.	PASS
Phthalates	With reference to ISO 14389:2014; Analysis was performed by GC-MS/CPSC Method CPSC-CH-C1001.09.4:2018	PASS

\*\*\* End of Report \*\*\*

The assay were conducted in the laboratory in Brazil, located at the address cited at the bottom of this report.

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